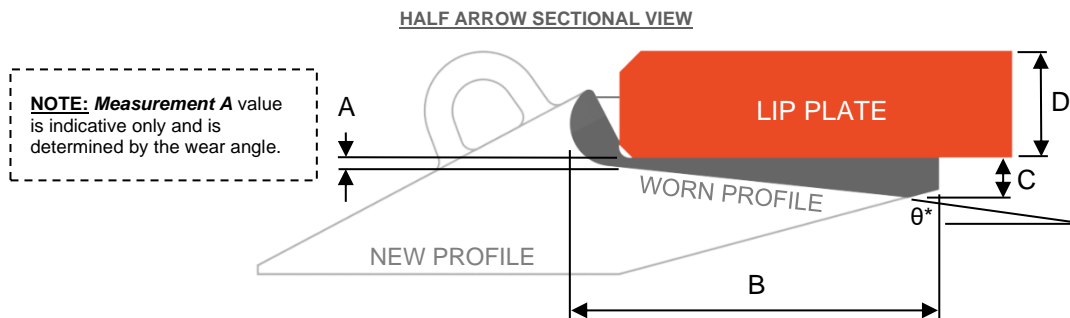


SHARK™ HALF ARROW CHANGEOUT GUIDELINES

RECOMMENDATIONS

EDGE REPLACEMENT GUIDELINE

- Depending on the wear angle (θ), it is recommended that a GET changeout should be considered if the depth (**Measurement C**) is below < 20mm.



LIP TRIM GUIDELINE



- The **minimum thickness** of the primary lip is as per [Table 1](#).
- It is advised worn lips that do not meet minimum thickness requirements be cut or trimmed to suit.
- NOTE:** Trimming lips to suit fitment will reduce the bucket's capacity.
- Once trimmed, follow standard product installation procedure.

Table 1

ID	MEASUREMENT	LIGHT DUTY	HEAVY DUTY	EXTREME DUTY
A	Minimum depth (worn)	10mm	10mm	10mm
B	Typical worn length	80mm	150mm	150mm
C	Change out depth	Less than 20mm	Less than 20mm	Less than 20mm
D	Minimum lip plate thickness	25mm	40mm	40mm
E	Typical lip plate thickness	38mm	50mm	50mm