



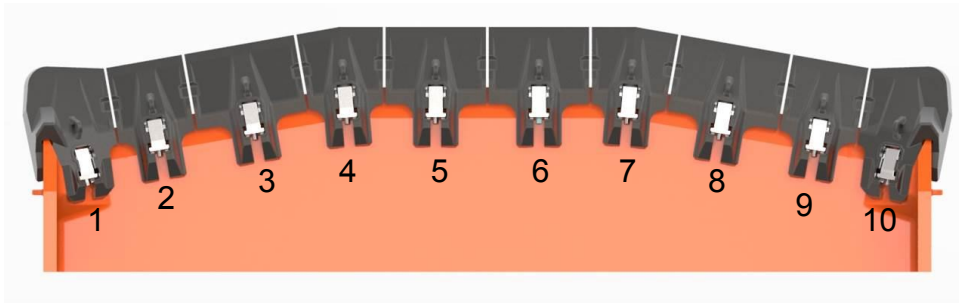
SERVICE INSTRUCTIONS MAKO™ 50mm SHROUDS

SHARK™ GROUND ENGAGING TOOLS

PERSON : _____ LOADER : _____
DATE : _____ HOURS : _____
MINE SITE : _____

INSTRUCTIONS

- Tighten Shrouds to 700 Nm (516 ft-lb).
- Re-tighten Shrouds after each of the first three shift of operating.
- Check shrouds periodical and re-tighten as required.



SHROUD	RESIDUAL TORQUE*	PROBLEMS
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* Residual torque on a previously tightened bolt. Use a digital or dial Torque Wrench to tighten Bolt.

SUPERVISOR : _____

SIGNATURE : _____



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1.0. REVISION NOTES

Rev #	Notes	Prepared By	Checked By	Approved By	Date
0	Initial Release	J.Jose	B.Dallard, D.Kohler, D. Alley	R. Schmitz	30/10/17
1	Trademarks updated	J.Jose	D.Köhler	R. Schmitz	15/03/18