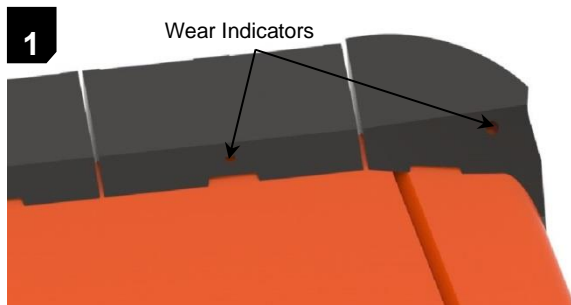


# BLUE POINTER™ II SERIES 32 & 50 mm SHROUDS REMOVAL

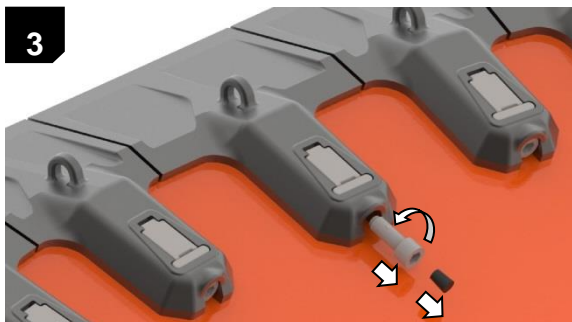
SHARK™ GROUND ENGAGING TOOLS



BLUE POINTER™ II Series Lip Shrouds are ready to be changed when the wear indicators become visible at the base of the shrouds as shown.



Ensure bucket is empty and clean. Pressure wash the shrouds thoroughly, especially at the Cap screw and Pin Assembly cavity area to clear all debris. Ensure all nearby personals are at a safe distance during pressure-wash and all necessary PPE is used. Follow Sandvik recommended Safe Work Procedure SWP002 during shroud removal process.

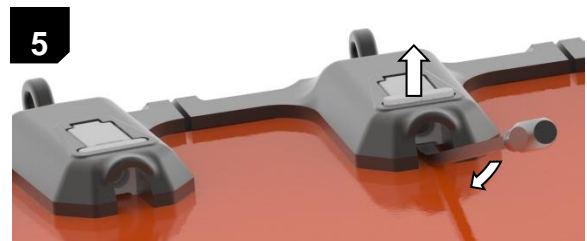


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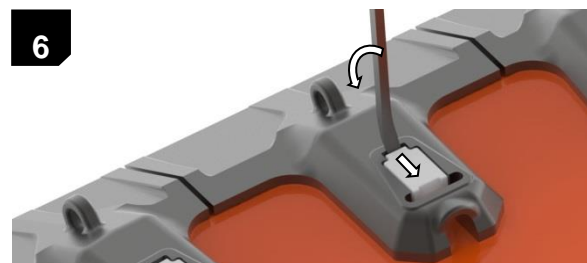
Remove the Bolt Plug from the rear of the Cap Screw. Use a torque wrench with a 19 mm (or  $\frac{3}{4}$ " ) socket and turn the Cap Screw counter clockwise to remove it from the Pin Assembly.



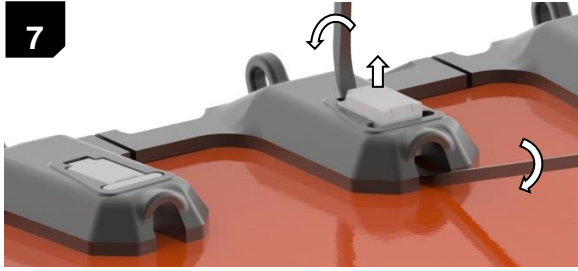
Insert a pry bar into the slot between the Spacer and the Pin Block. Push the Pin Block forward to break the seal between them.



Insert pry bar into the cavity under the Spacer and pry Spacer up and remove it from the Shroud.



Lever back the Pin Block until it hits the rear of the cavity.



Lever out the Pin Block using two pry bars.

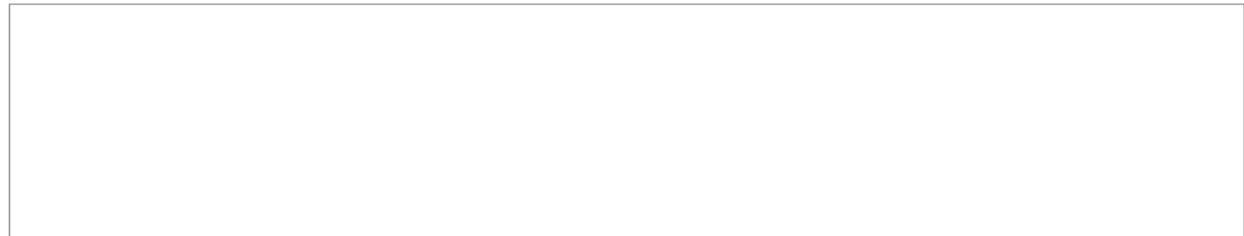
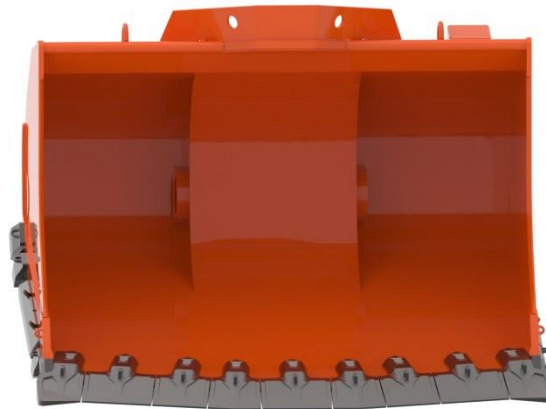


The shroud can now be removed from the Lip. Following removal, wash down the lip using a power washer, ensuring the lip profile is clean and ready for installation of the replacement shroud.

Ensure to wear appropriate workshop and mine site specific Personal Protective Equipment at all times when working with the BLUE POINTER™ products.

Under NO circumstances should hardened hammers be used on BLUE POINTER™ Shrouds.

If required, a well-dressed Copper Hammer or Sliding Sledge Hammer with a well-dressed copper head should be used.



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