STRONG AND RELIABLE LOW PROFILE LOADER

**Designed for low profile applications**
The LH208L is a strong and reliable workhorse for low profile applications, specifically designed for the toughest of conditions. With its robust reinforced structure, compact size, high payload capacity and fit-for-purpose components, the loader is tailored to meet the productivity targets in the environment where the working height is extremely limited.

**TIER 2 engine**
As standard, the LH208L is equipped with a robust 140 kW Tier 2 engine from Deutz, with catalytic purifier and muffler. The proven and well-known technology delivers long engine lifetime.

**Efficient bucket filling**
The smart boom geometry is optimized to provide highest in class breakout forces for fast bucket filling and handling of oversized rocks. The powerful boom and bucket hydraulics combined with smart geometry enable the use of both lift and tilt functions simultaneously when penetrating to the muck pile, making one-pass bucket filling easy and contributing to high fill factors.

**Advanced powertrain technology**
The LH208L advanced powertrain technology includes a proven power shift transmission with modulation and electrical gear shift control. The transmission and hydraulics are equipped with an efficient horizontal cooler. Durable axles use no-spin differentials to maintain traction, and spring applied hydraulic release (SAHR) brakes for safer braking.
OPERATOR SAFETY AND ERGONOMICS

ROPS and FOPS certified
The LH208L comes with a ROPS and FOPS certified canopy, protecting the operator in case of rolling over or falling objects. The canopy is mounted on bushings to reduce whole body vibration. The canopy door includes a lock and latch mechanism with an interlock switch which automatically applies brakes and inactivates boom, bucket and steering when the door is opened.

Efficient brakes
The loader is equipped with spring applied hydraulic release brakes, including also an automatic brake activation (ABA) functionality and neutral brake as standard features. Additionally, the loader meets the South African braking performance requirements as specified in the SABS 1589.

For better visibility
Adjustable high-power LED lights are a standard configuration in every LH208L. All-around visibility is further improved with a monitoring camera system including front and rear cameras. The control system 5.7” color display with clear symbols has all the needed information and alarms on one display, giving the operator more time to keep eyes on the road.

Adjustable joystick armrests and low frequency suspension seat
To improve ergonomics in the demanding application, the LH208L is fitted with an adjustable low frequency suspension seat with two-point seat belt as standard. Padded arm rests and adjustable joysticks can be configured to suit the operator. The electric joystick controls for steering and boom movements eliminate hydraulic hoses inside the operator’s compartment.

Proximity Detection System interface
A Proximity Detection System (PDS) interface option is available on the LH208L for mines to interface with their site PDS system. The PDS interface offers easy installation and connection to the equipment control system with the capability to slow down and stop the loader on the signal from the PDS.
Safety on board
On the LH208L, all required daily checks can be done conveniently on the ground level. When getting to the top of the equipment is necessary, the access systems provide steady grip with three-point contact high contrast handles and anti-slip steps. For energy isolation during maintenance, the loader is equipped with several standard features such as lockable main switch, mechanical boom locking device, center articulation locking pin and onboard wheel chocks. An example of available local adaptations is a wire rope at the center articulation, limiting access to this area.

System diagnostics
To minimize the need to move around the machine or use special tools, the control system with its 5.7" display in the operator’s compartment provides service information, easy system diagnostics and alarm log files. An automatic brake test with diagnostics and logging can also be performed on the display.

Easy-to-clean coolers
The engine cooler with swing-out fans allows effective cleaning from both sides of the radiator core. The charge air cooler has a detachable section which can be lifted out of the equipment for easier cleaning. Further, the horizontal hydraulic and transmission cooler cover is easily removable for handy access.

Centralized manual lubrication system
In order to achieve quick and effortless maintenance, the lubrication system filling points have been centralized, as well as practicable.

Hot side - cold side design
The loader rear frame design follows the basic hot and cold side design principles, where heat and ignition sources have been separated as well as practicable. The cold side includes ground level access to the engine fuel filters. An efficient Power Core engine intake air filter is housed well within the frame for impact protection. The fuel tank is sized to ensure continuous operation for a full working shift. The hot side includes heat shielding for exhaust components, backed up by an optional Ansul fire suppression system.
LOW COST OF OWNERSHIP

Reinforced frames for low profile demands
The LH208L frames are reinforced to withstand ground and roof impacts that are typical in low profile operation. The welded steel box structures used in the frame and boom provide strong resistance to shock loads and are optimized to reduce stresses as well as extend frame lifetime. Computer designed frames using Finite Element Analysis (FEA) are made of high strength structural steel for superior strength to weight ratio.

Simple and reliable hydraulics
The proven hydraulic system with fixed displacement gear pumps provides pressure and flow for greater efficiency, enabling increased tractive effort during loading. The hydraulic system is simple and reliable, contributing to ease of maintenance and lower total cost of ownership. Further, the LH208L simple brake circuit in the SAHR brakes reduces the need for service and maintenance.

Purpose designed control system
The control system continuously monitors the loader condition and warns the operator before failures occur, preventing severe damage and downtime.

Extensive steel piping
Separate side-mounted brake, hydraulic and transmission cooling provides increased performance in hot conditions. A more efficient cooling circuit results in lower oil temperatures, reducing stress on the system, extending component lifetimes, and minimizing leaks. Optimized use of hydraulic steel piping delivers longer lifetime and easier maintenance access than traditional hydraulic hoses.

Lower bucket maintenance costs and reduced down time
SHARK™ Ground Engaging Tools (G.E.T.) optimize productivity, extend bucket service life, provide lower overall bucket maintenance costs and reduced downtime. The optional ejector bucket, i.e. bucket equipped with a push plate, is optimized for back filling when dumping height is limited.
Proudly Keeping You on Track!
Sandvik 365 Parts & Services offer a variety of possibilities to enhance your loader’s performance. As an OEM, we provide the best-suited choices to preserve your machine’s high performance throughout its lifetime. These consist of highly skilled service specialists supporting you 365 days a year, all using Sandvik Genuine parts and components complemented by a range of robust tools. In addition, you get to enjoy the benefits of advanced digital services and a global infrastructure dedicated to keeping your Sandvik fleet on track.

Benefit from Our 365 Solutions
Our Sandvik 365 Parts & Service solutions will enable your equipment to function safely at peak condition and allow you to achieve the most demanding production targets. Our aftermarket portfolio attends all possible needs throughout your equipment’s lifecycle, ranging from the most basic and traditional offerings to the most sophisticated ones.

Your Equipment Uptime is Our Focus – Sandvik 365 Component Solutions
We have all your key components available to you under our various commercial offerings to suit your needs. Whether you have an ad-hoc failure or you are planning your maintenance in advance – we can assist, manage your components to maximize your uptime.

Maximize Your Product Lifetime with Sandvik 365 Rebuild Solutions
One of the most effective ways to optimize equipment lifecycle lies in the quality and range of the Sandvik Rebuild Solutions. Planning and executing rebuilds at optimal intervals helps you keeping your equipment’s operating cost and productivity on track. A rebuild by the manufacturer can optimize your total cost of ownership (TCO) and increase the level of predictability around our fleet lifecycle.

Choose from Our Range of Service Agreements
With Sandvik Service Agreements, you can improve productivity and minimize unplanned downtime by making use of our expertise, systems and processes. They can be adapted to the specific level of support you require – helping you proactively manage your fleet and avoid any unexpected surprises.

Gain Productivity through Connectivity
365 My Sandvik Digital Service solutions will provide you with visualization of fleet utilization, productivity, safety and health on 24/7 basis. The digital service dashboards can be accessed through the My Sandvik customer portal, where you can subscribe to My Sandvik Insight or Productivity. This way, My Sandvik Digital Service Solutions enable you to minimize unplanned downtime and set exact targets for improvement.
TECHNICAL SPECIFICATION
SANDVIK LH208L

The LH208L is a 7.7 tonne capacity underground loader designed to work in low-profile mining applications. The small envelope size and turning radius enable easy navigation in confined spaces. The loader’s low-profile design enables operation in mine sections with headroom as low as 1.8 meters.

The LH208L is equipped with Deutz BF6M2012C diesel engine, Dana transmission and Kessler axles. Control system allows easy trouble shooting and provides alarms and warnings on the display.

ROPS and FOPS certified operator’s compartment provides protection for the operator, and efficient LED lights improve visibility. Proximity Detection System Interface for a third-party PDS is available as an option.

### CAPACITIES

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
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</thead>
<tbody>
<tr>
<td>Maximum tramming capacity</td>
<td>7 700 kg</td>
</tr>
<tr>
<td>Break out force, lift</td>
<td>12 100 kg</td>
</tr>
<tr>
<td>Break out force, tilt</td>
<td>12 400 kg</td>
</tr>
<tr>
<td>Standard bucket</td>
<td>3.3 m³</td>
</tr>
</tbody>
</table>

### SPEEDS FORWARD & REVERSE (LEVEL/LOADED) WITH DEUTZ BF6M2012C

<table>
<thead>
<tr>
<th>Gear</th>
<th>Speed (km/h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st</td>
<td>4.1</td>
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<tr>
<td>2nd</td>
<td>8.3</td>
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### BUCKET MOTION TIMES

<table>
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<tr>
<th>Motion</th>
<th>Time (sec)</th>
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<tr>
<td>Raising</td>
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<tr>
<td>Lowering</td>
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<tr>
<td>Dumping</td>
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### OPERATING WEIGHTS

<table>
<thead>
<tr>
<th>Weight Type</th>
<th>Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total operating</td>
<td>20 800</td>
</tr>
<tr>
<td>Front axle</td>
<td>9 300</td>
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<tr>
<td>Rear axle</td>
<td>11 500</td>
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### LOADED WEIGHTS

<table>
<thead>
<tr>
<th>Weight Type</th>
<th>Weight (kg)</th>
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<tbody>
<tr>
<td>Total loaded</td>
<td>28 500</td>
</tr>
<tr>
<td>Front axle</td>
<td>20 800</td>
</tr>
<tr>
<td>Rear axle</td>
<td>7 700</td>
</tr>
</tbody>
</table>
OPERATIONAL CONDITIONS AND LIMITS
Environmental temperature From -20°C to +50°C
Standard operating altitude Below 2 500 m

REQUIREMENTS AND COMPLIANCE
Compliance with 2006/95/EC Low voltage directive
Compliance with 2004/108/EC Electromagnetic compatibility directive
Electrical system based on IEC 60204-1. Safety of machinery – Electrical equipment of machines – Part 1: General requirements

POWER TRAIN
ENGINE
Diesel engine Deutz BF6M2012C
Output 140 kW @ 2 500 rpm
Torque 671 Nm @ 1 500 rpm
Number of cylinders In-line 6
Displacement 6.06 l
Cooling system Liquid cooled
Combustion principle 4-stroke, turbo with intercooler
Air filtration Two stage filtration, dry type
Electric system 24 V
Emissions Tier 2, Euro Stage II
Exhaust system Double wall exhaust pipe with catalytic purifier/muffler
Average fuel consumption at 40 % load 15 l/h
Fuel tank refill capacity 200 l

CONVERTER
Dana SOH C 273

TRANSMISSION
Power shift transmission with modulation.
Dana SOH R32421, electrical gear shift control, two gears forward and reverse

AXLES
Front axle Kessler D91, Spring applied hydraulically released brakes, no-spin differential, fixed
Rear axle Kessler D91, Spring applied hydraulically released brakes, No-spin differential, oscillating

TIRES
Tire size (Tires are application approved. Brand and type subject to availability) 17.5 x 25 24 PLY LSS

HYDRAULICS
Filling pump for hydraulic oil
Door interlock for brakes and boom, bucket, and steering hydraulics
Oil cooler for hydraulic and transmission oil
ORFS and SAE fittings and hoses
Hydraulic oil tank capacity 200 l
Sight glass for oil level, 2 pcs

STEERING HYDRAULICS
Hydraulically operated, center-point articulation, power steering with two double acting cylinders. Steering controlled by electro-hydraulic joystick. Interlock protection.
Steering main valve Open center type
Steering hydraulic cylinders 100 mm, 2 pcs
Steering pump Gear type
Steering and servo hydraulic pumps No additional steering pump or separate servo hydraulic pump

BUCKET HYDRAULICS
Joystick bucket and boom control, equipped with gear pump that delivers oil to the bucket hydraulic main valve.
Boom system Straight boom
Lift cylinders 180 mm, 2 pcs
Dump cylinder 160 mm, 1 pc
Main valve Open center type
Pump for bucket hydraulics Gear type

BRAKES
Service brakes are spring applied; hydraulically released multidisc wet brakes on all wheels. Two independent circuits: one for the front and one for the rear axle. Service brakes also function as an emergency and parking brake. Brake system performance complies with requirements of EN ISO 3450, AS2958.1 and SABS 1589.
Neutral brake
Automatic brake activation system, ABA
Electric 2.2 kW emergency brake release pump

OPERATOR’S COMPARTMENT
CANOPY
ROPS certification according to EN ISO 3471
FOPS certification according to EN ISO 3449
Adjustable joysticks
No high pressure hoses in the operator’s compartment
Inclinometers to indicate operating angle
Emergency exit
Floor washable with water to reduce dust
Three-point contact access system with replaceable and colour coded handles and steps
Remote circuit breaker switch

CONTROL SYSTEM, DASHBOARD AND DISPLAYS
Critical warnings and alarms displayed as text and with light
Instrument panel with 5.7” display, adjustable contrast and brightness and illuminated switches
OPERATOR’S SEAT
- Low frequency suspension
- Height adjustment
- Adjustment according to the operator’s weight
- Fore-aft isolation
- Padded and adjustable arm rests
- Adjustable lumbar support
- Two-point seat belt

MEASURED VIBRATION LEVEL
Whole body vibration was determined while operating the loader in a simulated working cycle consisting of loading, unloading and driving with and without load. The value is determined applying standards EN 1032 and ISO 2631-1.
- Maximum r.m.s. value $a_{rms} [m/s^2]$ 0.99
- $VDV_{0.15min}$ period $[m/s^{1.75}]$ 9.37

MEASURED SOUND LEVEL
The sound pressure level and sound power level at the operator’s compartment (open canopy) have been determined in stationary conditions on high idle and at full load, with engine Deutz BF4M2012C.
- Sound pressure level $L_{P A} [dB re 20 μPa]$ 94 dB
- Sound power level $L_{W A} [dB re 1 p W]$ 122 dB

ENERGY ISOLATION
- Lockable main switch; ground level access
- Emergency stop push buttons according to EN ISO 13850
- Pressure release in the radiator cap
- Automatic discharge for pressure accumulators (brake system and pilot circuit)
- Frame articulation locking device
- Mechanical boom locking device
- Wheel chocks and brackets

ELECTRICAL EQUIPMENT

MAIN COMPONENTS
- Alternator 28 V, 80 A
- Batteries 2 X 12V
- Starter 4 kW, 24 V
- Driving lights:
  - LED lights: 3 pcs in front
  - 4 pcs in rear
  - 2 pcs in canopy
- Parking, brake and indicator (blinker) lights:
  - LED lights: 2 pcs in front
  - 2 pcs in rear
- Reverse alarm
- Flashing beacon

INCLUDED SAFETY FEATURES

FIRE SAFETY
- Portable fire extinguisher, 6 kg
- Hot side - cold side design
- Heat insulation on exhaust manifold, turbo, and isolated exhaust pipe

DOCUMENTATION

STANDARD MANUALS
- Operator’s Manual English and other EU languages
- Maintenance Manual English and other EU languages
- Parts Manual English
- Service and Repair Manual English
- ToolMan 2 x USB stick in pdf format, includes all the manuals
- Decals English

OPTIONS

- ANSUL Fire suppression system
- Proximity Detection System Interface
- Spare wheel 17.5-25, 20 ply L5S
- Spare rim 14.00-25/1.5 (for tyres 17.5R25)

AVAILABLE BUCKETS

<table>
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<tr>
<th>TYPE</th>
<th>VOLUME</th>
<th>WIDTH</th>
<th>MAX. MATERIAL DENSITY</th>
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<tr>
<td>G.E.T. (standard)</td>
<td>3.3 m³</td>
<td>2676 mm</td>
<td>2330 kg/m³</td>
</tr>
<tr>
<td>G.E.T.</td>
<td>3.5 m³</td>
<td>2776 mm</td>
<td>2150 kg/m³</td>
</tr>
<tr>
<td>Ejector with G.E.T.</td>
<td>2.6 m³</td>
<td>2676 mm</td>
<td>2330 kg/m³</td>
</tr>
</tbody>
</table>

ILLUMINATION
Illuminance $E_{av}$ with 3 pieces of LED lights at a distance of 20 m in front of the loader:
- $E_{av}$ 10,2 lx
Illuminance $E_{av}$ with 4 pieces of LED at a distance of 20 m behind the loader:
- $E_{av}$ 12,6 lx
Sandvik LH208L is compliant with South African Mine health and safety act 29 of 1996, because average light intensity in the direction of travel is more than 10 lux at a distance of 20 m.

OPTIONS
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### GRADE PERFORMANCE

**Deutz BF6M2012C**

#### Empty

<table>
<thead>
<tr>
<th>Percent grade</th>
<th>0.0</th>
<th>2.0</th>
<th>4.0</th>
<th>6.0</th>
<th>8.0</th>
<th>10.0</th>
<th>12.5</th>
<th>14.3</th>
<th>17.0</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ratio 1st gear (km/h)</td>
<td>1.12</td>
<td>1.10</td>
<td>1.08</td>
<td>1.06</td>
<td>1.04</td>
<td>1.02</td>
<td>1.00</td>
<td>0.98</td>
<td>0.96</td>
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<tr>
<td>2nd gear (km/h)</td>
<td>8.5</td>
<td>8.2</td>
<td>8.0</td>
<td>7.9</td>
<td>7.7</td>
<td>7.3</td>
<td>6.8</td>
<td>6.4</td>
<td>5.8</td>
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#### Loaded

<table>
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<tr>
<th>Percent grade</th>
<th>0.0</th>
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<th>4.0</th>
<th>6.0</th>
<th>8.0</th>
<th>10.0</th>
<th>12.5</th>
<th>14.3</th>
<th>17.0</th>
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<td>1.00</td>
<td>0.98</td>
<td>0.96</td>
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<td>2nd gear (km/h)</td>
<td>8.3</td>
<td>8.0</td>
<td>7.8</td>
<td>7.5</td>
<td>7.3</td>
<td>6.8</td>
<td>6.2</td>
<td>5.4</td>
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### DIMENSIONS

**Standard**

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<thead>
<tr>
<th>Bucket alternatives (m³)</th>
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<th>3.5 m³</th>
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<tbody>
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<td>Half Arrow</td>
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<td>8615</td>
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<tr>
<td>L3 (mm)</td>
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<td>L4 (mm)</td>
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<td>1610</td>
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<tr>
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<td>W2 (mm)</td>
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<td>W3 (mm)</td>
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<td>W4 (mm)</td>
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<tr>
<td>A2</td>
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<tr>
<td>A3</td>
<td>40°</td>
<td>40°</td>
<td>40°</td>
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<tr>
<td>R1, left turn (mm)</td>
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<tr>
<td>R2, left turn (mm)</td>
<td>6114</td>
<td>6161</td>
<td>6114</td>
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<tr>
<td>T, left turn (mm)</td>
<td>4142</td>
<td>4191</td>
<td>4142</td>
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<tr>
<td>R1, right turn (mm)</td>
<td>2997</td>
<td>2950</td>
<td>2997</td>
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<tr>
<td>R2, right turn (mm)</td>
<td>6112</td>
<td>6161</td>
<td>6112</td>
</tr>
<tr>
<td>T, right turn (mm)</td>
<td>3993</td>
<td>4075</td>
<td>3993</td>
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</table>
The dimensions are indicative only